

Welcome to TOURNAIRE S.A.S.

Protecting the essentials since 1833

ounded in 1833, Tournaire was born with the first plant distillers in Grasse. Originally a coppersmith, manufacturer of tanks and copper stills, Tournaire developed its expertise with the evolution of perfumery and according to the specific needs of its clients.

Today, with the most comprehensive range on the market, the Tournaire Group offers the highest level of quality, service and safety for its aluminum or co-extruded plastic packaging. The company has always believed that excellent products require excellent treatment and protection.

This vision applies to all of Tournaire's activities. It is shared and implemented on a daily basis by teams whose know-how, expertise and professionalism are unanimously recognized by their clients.

Tournaire has managed to maintain its values and specificities, which have now become differentiating assets for its clients:

- a pioneering spirit, constantly searching for innovative solutions incorporating the latest market techniques and processes;
- expertise in global and unique productions and achievements, tailored to the client's needs;
- a constant focus on the concept of service, to ensure quality and «madeto-measure» service at all stages;
- a unique consideration of environmental aspects and the exercise of our activities within a global **Quality Safety Environment** approach.



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Alert from an internal phone, dial 1111 Fire department 18 Ambulance 15

If you hear the evacuation siren:

- Stay with your contact
- Go to the nearest assembly point
- Follow the building staff
- › Do not go back
- > Do not use the elevators.



- A route to get to B18 is available at the security post.



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QUALITY, at the heart of our concerns

Our expertise, unanimously and internationally recognized, is entirely dedicated to serving industrial companies in numerous economic sectors with the widest range of technical packaging on the market: high-performance and safe products to package sensitive, dangerous, or valuable materials, as well as reusable and recyclable products in our Aluminum range.

We cultivate the same level of requirements through our Quality, Safety, Environment and Corporate Social Responsibility initiatives, whose performance is recognized by our ISO certifications and our evaluation in CSR (Ecovadis).



ISO45001 version 2018 for

Health and Security

The company is certified:





ISO 9001 version 2015 for Quality

ISO 14001 version 2015 for Environnement

Objectives of the system

The quality management system is in place to ensure the sustainability of the company through product conformity, customer satisfaction, and the implementation of a continuous improvement approach.

The company implements good manufacturing practices in the workshops to comply with the requirements of our customers.

Hygiene, product safety

To ensure compliance with customer requirements and the health of our employees, it is prohibited to eat and drink (except for water) at workstations.

Regular hand washing must be carried out at every shift change and after breaks (smoking, toilet, meals, etc...).







Parking & traffic

- Speed limit: 20 km/h
- Reverse parking is mandatory
- Parking and site: mandatory compliance with the highway code.

Restricted access

After checking in at the security guard post, you will be welcomed and accompanied throughout your visit by your on-site contact.





- Respect of safety instructions and wearing PPE
- Wearing earplugs and safety shoes is mandatory in all production workshops.
- » If in doubt, ask your on-site contact



No smoking or vaping allowed on the site

Areas are arranged outside the site (see map)



Phone & pictures

The use of mobile phones and taking photos are subject to authorization.



ENVIRONNEMENT, protected

Tournaire is committed to continuous improvement in limiting its environmental impacts:

- Optimized manufacturing processes to reduce consumption of resources such as water, electricity, and gas
- Treatment of wastewater through our internal treatment plant
- Recycling of materials such as aluminum, plastic, and cardboard
- Participation in local environmental initiatives as volunteers.

Waste sorting

Various waste is generated on site, and it is recycled and valorized.

• Please follow the sorting instructions depending on the type of waste: cardboard, plastic, paper, contaminated waste...

» If in doubt, ask your on-site contact



Clean cardboard boxes

must be flattened



is not put in other

Wood pieces

(other than pallets)





Clear plastic films

Contaminated materials



Ferrous and

